

Technical Data Sheet



COOL BARRIER EPOX MASTIC

Product description

This is a two component polyamine cured epoxy mastic coating. It is a surface tolerant, high solids product. Specially designed for areas where optimum surface preparation is not possible or desired. Can be used as primer, mid coat, finish coat or as single coat system in atmospheric and immersed environments. Suitable for properly prepared carbon steel and aged coating surfaces.

Typical use

General:

Primarily designed for maintenance and repair. Only aluminium containing versions to be used in immersed environments.

Marine:

Outside hulls, exterior and interior areas.

Protective:

Recommended for offshore environments, refineries, power plants, bridges, buildings, mining equipment and general structural steel.

Colours

grey, red, green, off-white, black

Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	72 ± 2 %
Gloss level (GU 60 °)	ISO 2813	semigloss (35-70)
VOC-EU IED (2010/75/EU) (calculated)		275 g/l
Flash point	ISO 3679 Method 1	31 °C

The provided data is typical for factory produced products, subject to slight variation depending on colour. All data is valid for mixed paint. Gloss description: According to Abolin Performance Coatings' definition.

Film thickness per coat

Typical recommended specification range

Dry film thickness	75 - 200 microns
Wet Film Thickness	105 - 280 microns
Theoretical Speeding Rate	9,6 -3,6 m ² /l

Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	Sa 2 (ISO 8501-1)	Sa 2 (ISO 8501-1)
Shop primed steel	Clean, dry and undamaged shop primer (ISO 12944-4 6.1)	Sa 2 (ISO 8501-1)
Coated surfaces	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)

Application

Application methods

The product can be applied by

Spray: Use airless spray.

Brush: May be used. Care must be taken to achieve the specified dry film thickness.

Roller: May be used. Care must be taken to achieve the specified dry film thickness.

Product mixing ratio (by volume)

CB EPOX MASTIC Comp A 4 part(s)

CB EPOX MASTIC Comp B 1 part(s)

Thinner/Cleaning solvent

Thinner: Abolin Thinner No. 11

Guiding data for airless spray

Nozzle tip (inch/1000): Pressure at nozzle (minimum): 19-25, 150 bar/2100 psi

Drying and Curing time

Substrate temperature	5 °C	10 °C	23 °C
Surface (touch) dry	12 h	6 h	3 h
Walk-on-dry	20 h	15 h	5 h
Dry to over coat, minimum	20 h	15 h	5 h
Dried/cured for service	7 d	3 d	2 d

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product. Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness. Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage. Dry to over coat, minimum: The shortest time allowed before the next coat can be applied. Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

This Technical Data Sheet supersedes those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) and the Application Guide (AG) for this product. ABOLIN CO GREECE: Email: abolin@abolinco.com, web: www.abolinco.com

Date of issue: 11 December 2016

Induction time and Pot life

Paint temperature	23 °C
Pot life	2 h

Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	120 °C	
Immersed, sea water	50 °C	50 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures. Note that the coating will be resistant to various immersion temperatures depending on the specific chemical and whether immersion is constant or intermittent. Heat resistance is influenced by the total coating system. If used as part of a system, ensure all coatings in the system have similar heat resistance.

Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Abolin for specific system recommendation.

Previous coat: epoxy shop primer, inorganic zinc silicate shop primer, zinc epoxy, epoxy, epoxy mastic, inorganic zinc silicate.

Subsequent coat: polyurethane, epoxy, acrylic, epoxy vinyl, vinyl epoxy

Packaging (typical)

	Volume (litres)	Size of containers (litres)
CB EPOX MASTIC Comp A	16	20
CB EPOX MASTIC Comp B	4	5

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 23 °C

CB EPOX MASTIC Comp A	24 month(s)
CB EPOX MASTIC Comp B	48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Abolin's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Abolin representative for approval before commencing the work.

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Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Colour variation

When applicable, products primarily meant for use as primers may have slight colour variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Disclaimer

The information in this document is given to the best of Abolin's knowledge, based on laboratory testing and practical experience. Abolin's products are considered as semi-finished goods and as such, products are often used under conditions beyond Abolin's control. Abolin cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Abolin reserves the right to change the given data without further notice. Users should always consult Abolin for specific guidance on the general suitability of this product for their needs and specific application practices. If there is any inconsistency between different language issues of this document, the English version will prevail.